

Date: Thursday, 3/27/2008 7:42:12 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : FWD PLATE
Job Number : 38229	
Estimate Number : 13189	
P.O. Number :	Part Number : D37231
This Issue : 3/27/2008 S.O. No. :	Drawing Number : D3723 REVA
Prsht Rev. : NC	Project Number : N/A
First Issue : 1 / Type : R&D MACHINED PARTS	Drawing Revision : A
Previous Run : 37900	Material :
Written By :	Due Date : 4/2/2008 Qty: 26 Um: Each
Checked & Approved By : <u>JD 08.3.27</u>	
Comment : est rev. A 08.02.15 New issue EC	
Est Rev:B 08-02-27 rev.A as per ecn 1139 DD verified by:	

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

MDELIRIN0750

Delrin Round Bar 0.75"



Comment: Qty.: 0.0210 f(s)/Unit Total : 0.1680 f(s)

Delrin rod 0.750" dia.

batch: M105060080408

2.0

LATHE CONV.

CONVENTIONAL LATHE



Comment: CONVENTIONAL LATHE

Turn as per dwg D3723

32080408

3.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

32080408

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 5A137PC 8/4/8 (32)

5.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/04/09

Job Completion



MF 08-04-08

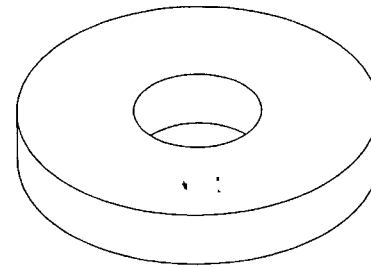
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



D3723-1 BUSHING

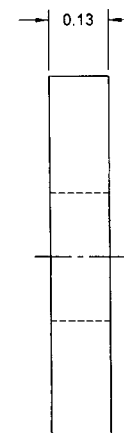
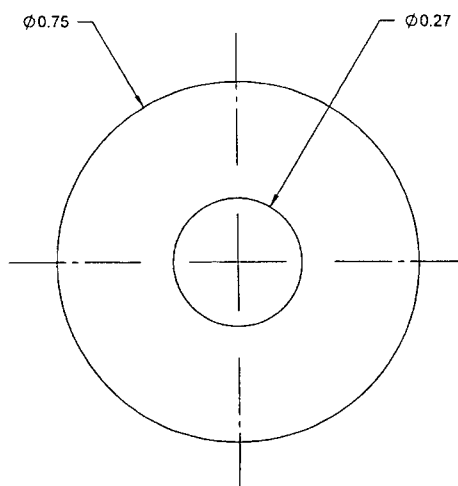
RELEASED
16 08-02-11

NOTES:

- 1) MATERIAL: DELRIN II 150E OR ACETRON GP ACETAL, ROD
(REF DART SPEC M-DELRIN-R)
OR DELRIN II 150E OR ACETRON GP ACETAL, BAR
(REF DART SPEC M-DELRIN-B)
OR DELRIN II 150E OR ACETRON GP ACETAL, SHEET
(REF DART SPEC M-DELRIN-S.125)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.01 lbs APPROX

NO. 38229
WORK ORDER
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SUBJECT TO AMENDMENT
UNCONTROLLED COPY
ENGINEERING
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SHOP COPY

A	NEW ISSUE	AJS	08.02.11
REV.	DESCRIPTION		BY DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	LE	DRAWING NO. D3723	REV. A SHEET 1 OF 2
CHECKED	MP	TITLE BUSHING	SCALE NTS
MFG. APPR.	MP	DATE 08.02.11	
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D3723-1 BUSHING


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DESIGN	JS	DART AEROSPACE LTD	
DRAWN	JS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JS	DRAWING NO. D3723	REV. A
MFG. APPR.	JS	SHEET 2 OF 2	
APPROVED	JS	TITLE	SCALE
DE APPR.	JS	BUSHING	4:1
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FIRST ARTICLE INSPECTION CHECKLIST

☐ **First Article** ☐ **Prototype**[illegible]

Measured by:	
Date:	080408

Audited by:	
Date:	07.04.08

Prototype Approval:	N/A
Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	

